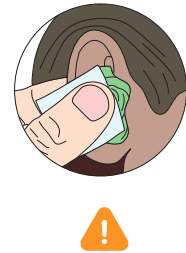
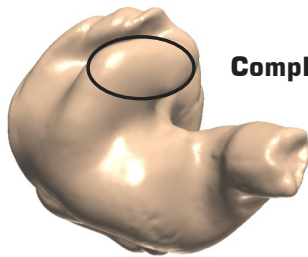
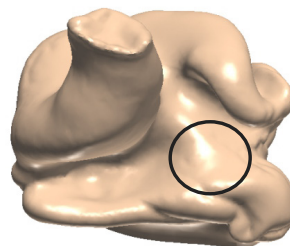
 We recommend using high viscosity silicone impression material. If a mixing-tip style material must be used, we require you use a napkin to press on the material after it's expressed into the ear.



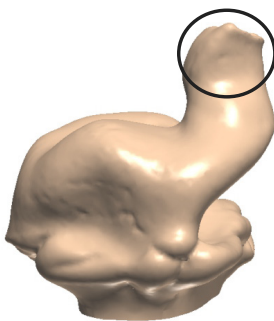
For best fit, make open-mouth impressions by using a 1/2" or 1" bite block. Custom In-Ear Monitors require a complete mold of the ear without large voids or bubbles. Please see details:



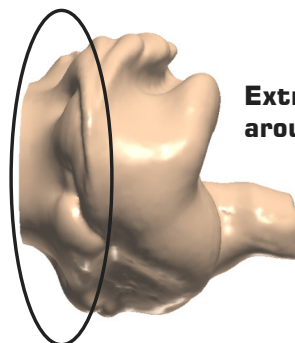
Complete cymba area



Extra material around connector area



Canal must go past second bend



Extra material and depth around outer ear

- 1** Take at least 3 photos (from different angles) of your impressions and email them to us@firaudio.com for approval. In case your impressions need to be remade, this step will save you lost time and extra shipping fees.
- 2** Once your ear impressions are approved over email, it's time to mail them to FIR Audio. Make sure to include your name, email address, and phone number with your shipment. Mail your impressions to:

FIR Audio
1119 NE 95th St Ste D
Vancouver, WA, 98665
USA

STL

We accept digitally scanned impressions in STL file format. Email them to us@firaudio.com and include photos of the physical impressions as a reference (if you have them).